



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D2596

Job Sheet 175304



Part No: D2596

Job Qty: 4 ea

Part Name: Web, 205 Skidtube



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/2/18

Job Tracking No:

Due Date: 4/17/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV D IPP: D 99.02.02 Changed QA to QC, Added Step 6 and Cost DM IPP Rev:E 07-07-09
Incorporated DEO 9183 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea	4/16/18	4/16/18	0.00	0.00	Start Up Skidtubes		
100	Skidtubes	4 pcs	4/16/18	4/16/18	0.00	2.13	Skidtubes		
110	HandFinish	4 pcs	4/17/18	4/17/18	0.00	1.05	HandFinish1		
120	QC	4 pcs	4/17/18	4/17/18	0.00	0.00	QC5		
130	Packaging	4 pcs	4/17/18	4/17/18	0.00	0.00	Packaging3		
140	QC21-SA	4 Ea	4/17/18	4/17/18	0.00	0.00	QC21		

Part Op 100 - 1- Cut D2500-3-100 to length: 99.5" 2- Use Jig DT8093 to drill pilot holes #30 3- Open to 0.630" diameter as per
Descriptions: Dwg D2596 4- Deburr

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D2500-3-100	Ext'n -I' Beam Web 4"	4 Ea (1 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D2500-3-100 563656	4	88	0

Part Specifications

Specifications could not be found.

Plex 4/2/18 1:16 PM Dart.Gagnon.Michelle



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K64 1K7
CANADA
TEL.: 1 613 832-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S058141



Part: D2596

Job No: 175304

Serial No/Batch: S058141

Revision:

Inspector:

Date: 04/04/18

DART AEROSPACE LTD
HAWKESBURY, ONTARIO, CANADA

HAWKESBURY, ONTARIO, CANADA

DESIGN

DRAWN BY

CHECKED

APPROVED

DRAWING NO.

REV. D

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07.04.17

205 WEB

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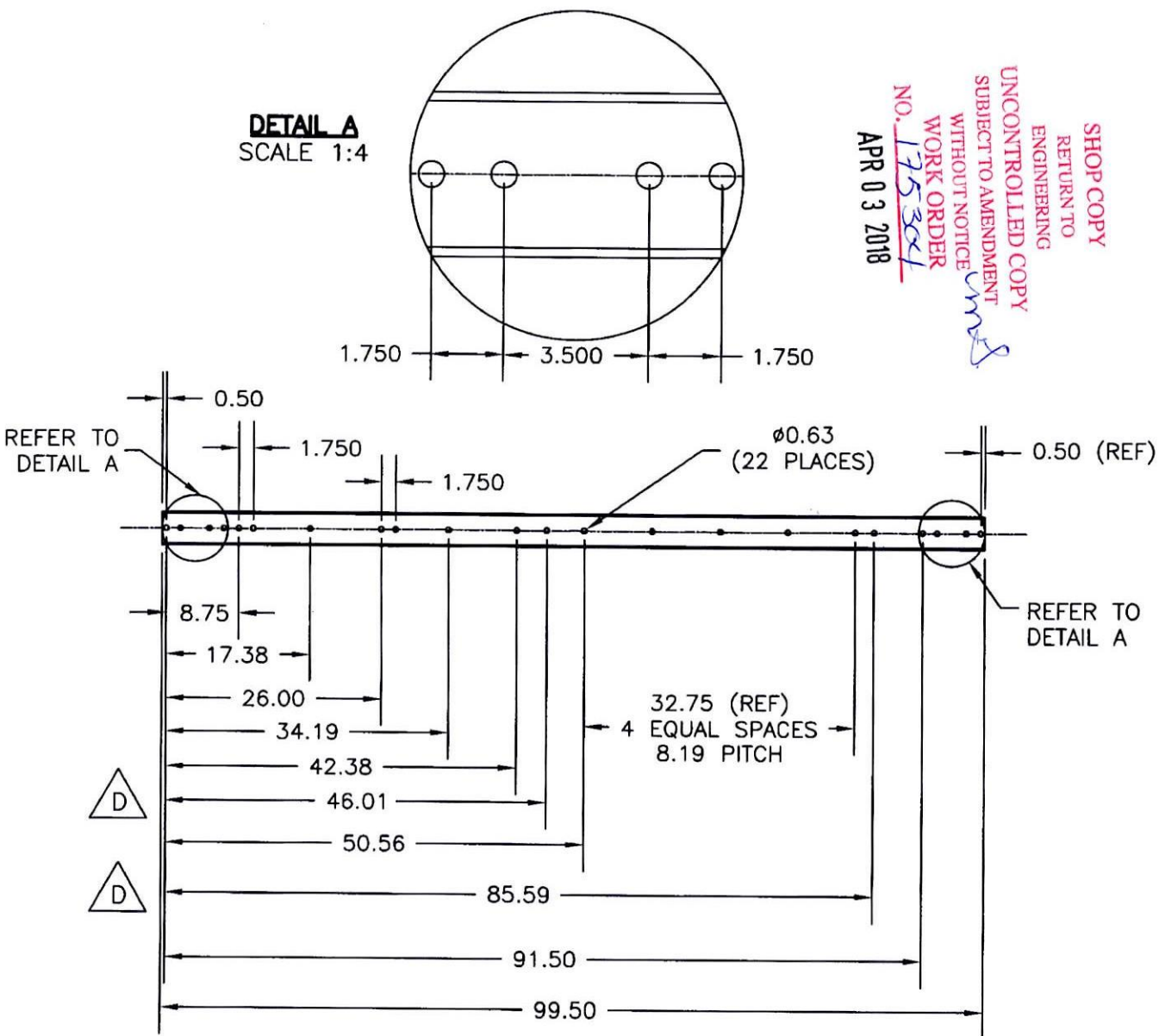
SUBJECT TO AMENDMENT

WITHOUT NOTICE

WORK ORDER

NO. 175304

APR 03 2018



D2596 WEB

- 1) MATERIAL: MAKE FROM D2500-3-100 EXTRUSION
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) DEBURR SHARP EDGES 0.010 TO 0.020

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